

Date: Tuesday, 19/02/2008 11:52:00 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CUP
 Job Number : 37489
 Estimate Number : 13106
 P.O. Number :
 This Issue : 19/02/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL / MED FAB
 Previous Run : 36594
 Written By : 08.02.19
 Checked & Approved By :
 Comment : Est. A 07.12.18 new issue EC
 Est Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified
 by:ec

Part Number : D30093
 Drawing Number : D3009 REV B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 26/02/2008 Qty: 30 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R1000 Inventory



M304R1000 2008/2/21



Comment: Qty.: 0.0503 f(s)/Unit Total : 1.5089 f(s)

304/316 SS ROUND BAR

Material: AISI304/316 SS 1.00" Ø Round Bar

(M304R1000)

Batch: B 105496

J.F. 08/02/20 (31)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009

FOLIO REV: ADWG REV: B

2-DEBURR AS REQUIRED

J.F. 08/02/20 (31)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/02/20 (31)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J.F. 08/02/20 (31)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5759

J.F. 08/02/21 (31)

Date: Tuesday, 19/02/2008 11:52:00 AM
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Process Sheet

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Drawing Name: CUP

Job Number: 37489

Part Number: D30093

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(37)

Comment: FINAL INSPECTION/W/O RELEASE

Done 02/02/08

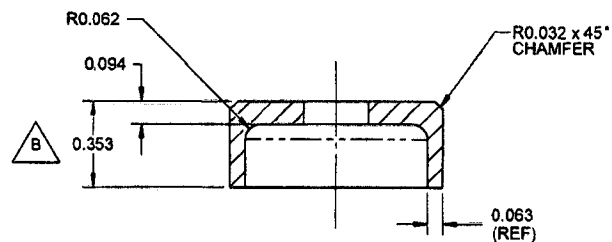
Job Completion



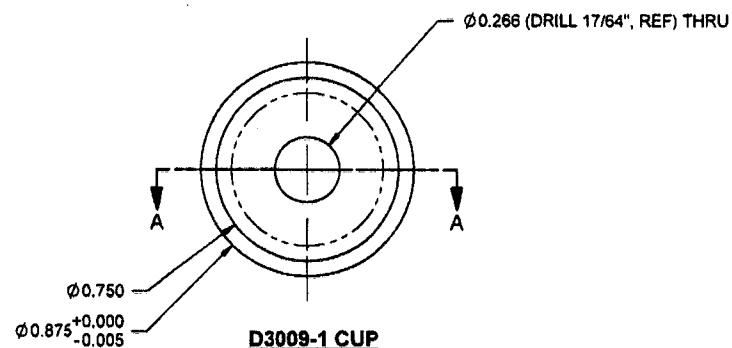
mi 2008/2/21

(31)

W



SECTION A-A



D3009-1 CUP

Handwritten: 2/10/09
1849

RELEASED
08-01-07

NOTES:

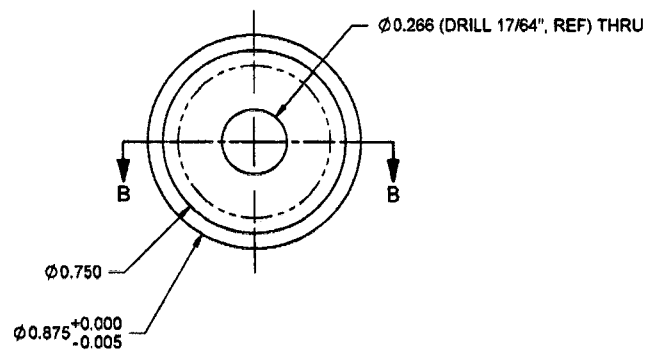
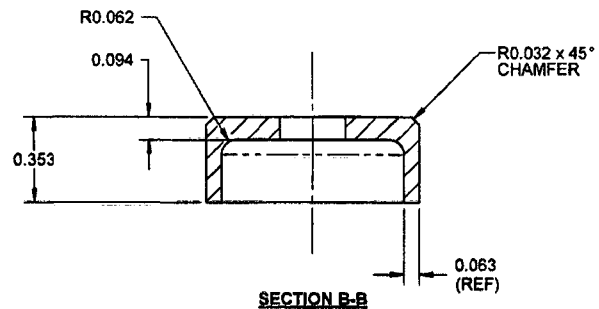
- 1) MATERIAL: AISI 1018-1025 ROUND BAR
(REF DART SPEC M1018-R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

B	REDRAW/REFORMAT DWG. D3009-1 MATL WAS 1010-1025 NOW 1018-1025 (AB), 0.353 WAS 0.363 (DT), Ø0.266 WAS Ø0.257 (CS), ADD D3009-3 (SHEET 2)	CP	07.12.12
A	NEW ISSUE	RF	01.03.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.12.12		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3009** REV. B
TITLE **CUP** SCALE 2:1
SHEET 1 OF 2

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D3009-3 CUP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
(REF DART SPEC M304R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

RELEASE
08-01-07-10

DESIGN	01	DART AEROSPACE LTD	
DRAWN	01	HAWKESBURY, ONTARIO, CANADA	
CHECKED	13	DRAWING NO.	REV. B
MFG. APPR.	13	D3009	SHEET 2 OF 2
APPROVED	13	TITLE	SCALE
DE APPR.	13	CUP	2:1
DATE	07.12.12	<small>COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

DART AEROSPACE LTD		Work Order:	37487
Description: Cup		Part Number:	D3009-3
Inspection Dwg: D3009	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**[illegible]

Measured by: J.F.	Audited by: J.L	Prototype Approval: N/A
Date: 08/02/20	Date: 08/02/20	Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.01.22	New Issue	KJ/EC/DD	